

20 Year Limited Warranty for Polyester Powder Coated Finish

(Galvanized and Powder Coated Finish)

Grating Pacific's Coda Architectural products are manufactured to the highest standards and powder coated to provide reliable protection. The Opus line of fence and infill products covered by this limited warranty are finished through a combined process of surface preparation, application of hot dip galvanized coating, epoxy powder coat primer, and polyester powder coat finish coat. This combined coating provides a high performance standard.

Opus fence and infill panels are guaranteed to be free from defects in material and workmanship, and the powder coated surface is warranted against cracking, peeling, chipping, and blistering, from the date of original purchase and extending to a period not to exceed 20 years under normal weather and atmospheric conditions. Minor cosmetic blemishes are excluded from this warranty.

Acts and/or omissions that will void the subject warranty include damage to the product by use of landscape maintenance equipment, irrigation, and damage caused by plant matter or adhesion of any foreign materials. Damage caused by chemicals, chemical fumes, salt spray, cement dust, blowing sand, foreign substances in the air, installations in extreme heat or weather, and any harmful atmospheric conditions are all excluded from this warranty.

Any alteration to the product itself by the installation crew, property owner, or any third party with or without consent will cause the warranty to be void. This includes but is not limited to any on-site cutting or welding, damage due to improper use or design, improper installation, abuse or misuse, vandalism, acts of God, and or failure of any party to follow the CODA ARCHITECTURAL PRODUCT INSTALLATION AND MAINTENANCE INSTRUCTIONS provided by Grating Pacific at the time of sale.

To protect your rights under this warranty, complete the warranty registration area below and return to Grating Pacific within 30 days of purchase. Warranty coverage is conditional upon return of the warranty registration form. This warranty extends only to the original purchaser of the coating, and is not transferable to any subsequent owner. Any attempted assignment or transfer shall be null and void and will cause this warranty to be voided in its entirety.

If you believe the polyester coating has exhibited failure under the conditions of this warranty, provide written notification to Grating Pacific specifying the nature of the defect within sixty days of any occurrence of damage. Notification of defect must be accompanied by proof of purchase, a copy of all maintenance records, and photographs of the damage and current site conditions. Grating Pacific reserves the right to request the materials be returned with transportation charges prepaid for the purpose of inspecting the components to determine the validity of the claim. Grating Pacific reserves the right to deny any claim based on lack of evidence of claimed damage and/or cause of claimed damage.

If any portion of the polyester powder coat finish is found to be defective, Grating Pacific as your sole remedy will issue a pro-rated credit to you under this limited warranty. The pro-rated credit is based upon the number of years of warranty coverage remaining from the date of claim, and the percentage of product found to be defective. Maximum claim is limited to the original cost of the coating at time of purchase. The amount of your pro-rated credit will not include any labor associated with the replacement, freight or delivery charges, sales tax or any other charges.

The above constitutes the complete warranty by the manufacturer. Except as provided herein, Grating Pacific makes no warranty or guarantee, express or implied, including without limitation, WARRANTIES OF FITNESS AND MERCHANTABILITY. Grating Pacific neither assumes nor authorizes any other person or agent to assume any other liability in connection with the Coda Architectural products. In no event shall Grating Pacific be liable for consequential, special, or incidental damages arising out of or connected with the purchase or use of this product. This warranty shall be subject to and shall be enforced and construed according to the laws of the State of California.

WARRANTY REGISTRATION

Failure to return within 30 days of purchase will cause warranty to be null and void.

(Complete this portion and return to Grating Pacific for authorization, a copy will be returned for your records)

MATERIAL TYPE: _____

COLOR: _____

JOB NAME: _____

JOB ADDRESS: _____

JOB CITY, STATE, ZIP CODE: _____

PURCHASER NAME: _____

PURCHASER ADDRESS: _____

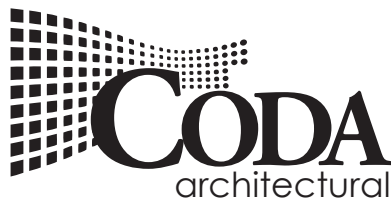
PURCHASER CITY, STATE, ZIP CODE: _____

PURCHASER SIGNATURE & DATE: _____

GRATING PACIFIC AUTHORIZER NAME: _____

GRATING PACIFIC AUTHORIZER SIGNATURE & DATE: _____

GRATING PACIFIC JOB NUMBER: _____



Product Installation and Maintenance Instructions

Thank you for choosing Coda Architectural. Properly installed and maintained, Coda Architectural products will provide a lifetime of service.

Receiving

Check all items for damage at time of receipt. Contact Grating Pacific immediately if there are any missing or damaged items. All claims must be made at the time of receiving. Material damaged in transit or received in damaged condition must be indicated on the Bill of Lading at the time of offloading and inspection. Failure to note "damaged material" on the Bill of Lading will cause receiving party to be responsible for the damage. Damage claims made at later date will not be recognized.

All materials must be stored in a clean, dry area away from potentially damaging circumstances. Do not stack any boxes, pallets, or other items on top of received materials.

Installation

Examine areas to receive the product.

Verify surfaces to support the product are clean, dry, flat, plumb, level, square, stable, rigid, and capable of supporting the weight.

Notify the appropriate parties of conditions that would adversely affect installation or subsequent use.

Do not begin installation until unacceptable conditions are corrected.

Install the product in accordance with and at locations indicated on the provided drawings.

Install the product plumb, level, square, straight, accurately aligned, and to proper elevation.

If provided as part of the sale, use only manufacturer's supplied hardware and fasteners. Note that over tightening of the fasteners could result in damage of the protective coating.

Protect all products, both during and after installation, to ensure that the finish will be without damage or deterioration at time of completion of the installation.

Cleaning

Coda Architectural High Performance Powder Coat Finishes are designed for durability. Maintaining the appearance of your powder coated products is essential to maintain your investment and the product warranty. Regular cleaning will minimize the effects of weathering and will remove any potential build-up of materials detrimental to the coating. Cleaning should commence immediately after the products are installed, ensuring that construction materials such as concrete, plaster and paint splashes are removed before they have a chance to affect the finished surfaces.

Proper maintenance and regular cleaning of the coated surfaces are both prerequisites for the claims of any warranty. The frequency of cleaning depends on the type of corrosive environment in which the product is installed, as defined by ISO 9223 section 8 (see table below). Very Low corrosive environments such as Category C1 require a minimum of one cleaning every twelve months, while Very High corrosive environments such as Category C5 require one cleaning every one month. Sheltered areas can be more at risk of coating degradation than exposed areas since wind-blown salt and other pollutants may adhere to the surface and will not be cleaned away by means of rainfall. Areas such as these should be inspected and cleaned on a more regular basis. Proper maintenance records must be kept for any warranty to be valid. The chart below should be used as a guideline for the minimum amount of maintenance performed.

ISO 9223 CATEGORY	ATMOSPHERIC CORROSIVITY	FREQUENCY OF CLEANING
C 1	VERY LOW	MINIMUM ONE CLEANING EVERY 12 MONTHS
C 2	LOW	MINIMUM ONE CLEANING EVERY 9 MONTHS
C 3	MEDIUM	MINIMUM ONE CLEANING EVERY 6 MONTHS
C 4	HIGH	MINIMUM ONE CLEANING EVERY 3 MONTHS
C 5	VERY HIGH	MINIMUM ONE CLEANING EVERY 1 MONTHS

The recommended method of cleaning is by regular washing of the coating using a solution of warm water and non-abrasive, pH neutral detergent solution. Surfaces should be rinsed completely after cleaning to remove all residues. Surfaces should be cleaned using a soft cloth or sponge or a soft natural bristle brush.

Do not use solvents or cleaning agents containing ester, ketones, alcohol, aromatics, ethylene glycol or halogenated hydrocarbon.

Do not use abrasive cleaning agents that may cause scratching.

Do not use acidic or alkaline detergents.

Do not use detergents of unknown composition.

Do not use high pressure or steam-jet devices for cleaning purposes.

The surface temperature of product elements is recommended not to exceed 75°F during cleaning.

Rinsing with clean cold water is to occur immediately after every cleaning.

FAILURE TO FOLLOW ANY OF THESE INSTRUCTIONS WILL CAUSE THE WARRANTY TO BE NULL AND VOID.